

WHAT IS CLAIMED IS:

1. A golf putter comprising:

- (a) a putter head;
- (b) a striking surface attachment; and

5 (c) one or more lock fittings that provide a positive lock of the striking surface attachment to the putter head such that the striking surface attachment is firmly fixed without looseness and can be quickly removed.

2. The golf putter of claim 1, wherein the one or more lock fittings firmly fix the striking surface attachment without looseness while the golf putter is used to strike
10 a ball.

3. The golf putter of claim 2, wherein the positive lock complies with United States Golf Association rules.

4. The golf putter of claim 1, wherein the golf putter further comprises an additional securing means that contributes to the positive lock.

15 5. The golf putter of claim 4, wherein the additional securing means comprises at least one passageway in the putter head and at least one opening in the striking surface attachment aligned with the passageway, and at least one elongate connecting member positioned within the at least one passageway and the at least one opening.

20 6. The golf putter of claim 1, wherein the one or more lock fittings comprise a primary lock fitting that provides the positive lock and a secondary lock fitting that contributes to the positive lock and retains and aligns the striking surface

attachment in the putter head before the primary lock fitting provides the positive lock.

7. The golf putter of claim 1, wherein the positive lock enables removal and replacement of the striking surface attachment by hand and without tools.

8. The golf putter of claim 1, wherein the striking surface attachment includes one of a tab, ridge, flange, and indentation, for gripping and separating the striking surface attachment from the putter head.

9. The golf putter of claim 1, wherein a magnetic field provides the positive lock.

10. The golf putter of claim 9, wherein one or more magnets are provisioned on the putter head and a metallic back is provisioned on the striking surface attachment to provide the magnetic field.

11. The golf putter of claim 9, wherein one or more magnets are provisioned on the putter head and one or more opposite polarity magnets are provisioned on the striking surface attachment to provide the magnetic field.

12. The golf putter of claim 9, wherein one or more magnets are provisioned on the striking surface attachment and at least a portion of the putter head is metallic to provide the magnetic field.

13. The golf putter of claim 9, wherein one or more multiple pole magnets provide the magnetic field.

14. The golf putter of claim 9, wherein the striking surface attachment is toollessly replaceable.

15. The golf putter of claim 1, wherein a friction fit provides the positive lock.

16. The golf putter of claim 15, wherein the putter head has a cavity, the cavity has a grooved periphery, and the striking surface attachment has a flexible rib on its outer periphery, and wherein force-fitting the striking surface attachment into the cavity, deforming the flexible rib, and setting the flexible rib in its original shape inside the groove provide the friction fit.

17. The golf putter of claim 15, wherein a channel is provisioned through the putter head, a grooved tube is provisioned on the striking surface attachment, and the golf putter further comprises a swell fastener, and wherein inserting the grooved tube in the channel, inserting the swell fastener in the grooved tube, and actuating the swell fastener provide the friction fit.

18. The golf putter of claim 15, wherein dovetail slots are provisioned on the striking surface attachment and opposite dovetail slots are provisioned on the putter head, wherein the dovetail slots and the opposite dovetail slots are injection molded, and wherein aligning the dovetail slots with the opposite dovetail slots and sliding the striking surface attachment onto the putter head provide the friction fit.

19. The golf putter of claim 15, wherein the putter head is provisioned with a lap piece, wherein the striking surface attachment comprises a striking surface mounted on a support member, wherein the support member is shaped to create a void between the striking surface and the support member, and wherein the striking surface attachment is inserted into the putter head such that lap piece fits in the void and provides the friction fit.

20. The golf putter of claim 15, wherein at least one of a portion of the putter head and a portion of the striking surface attachment are injection molded.

21. The golf putter of claim 15, wherein the striking surface attachment is toollessly replaceable.

22. The golf putter of claim 1, wherein a mechanical fastener provides the positive lock.

5 23. The golf putter of claim 22, wherein the mechanical fastener is a hook and loop fastener provisioned on the putter head and the striking surface attachment.

24. The golf putter of claim 22, wherein the mechanical fastener comprises:

(i) a press-fit adaptor connected to the striking surface attachment, wherein the press-fit adaptor has a flexible distal portion wider than an intermediate portion; and

(ii) an opening in the putter head with a narrow middle portion substantially equal in width to the intermediate portion and a wide end portion larger in width than the flexible distal portion,

wherein the press-fit adaptor is inserted into the opening, the flexible distal portion is compressed through the narrow middle portion, and the press-fit adaptor is pushed into the opening until the flexible distal portion reaches the wide end portion, releases, and provides the positive lock.

25. The golf putter of claim 24, wherein an overlap section of the striking surface attachment overlaps the putter head such that a force applied to the overlap section may compress the flexible distal portion and break the positive lock.

26. The golf putter of claim 22, wherein the striking surface attachment has a first channel, wherein the putter head has a second channel that lines up with the first channel when the striking surface attachment is engaged and aligned with the

putter head, and wherein the mechanical fastener comprises a locking pin that fits into the first channel and the second channel.

27. The golf putter of claim 26, wherein the locking pin is a wedge.

28. The golf putter of claim 22, wherein the striking surface attachment has a

5 shaft that houses a spring-loaded bearing, wherein the putter head has an opening with an interior portion and a notched portion, and wherein the shaft is inserted into the opening such that the spring-loaded bearing compresses while in the interior portion and releases when it reaches the notched portion to provide the positive lock.

10 29. The golf putter of claim 22, wherein the putter head has a cavity with at least one spring-loaded bearing along its periphery, wherein the striking surface attachment has a grooved rib shaped to match the periphery of the cavity, and wherein the grooved rib is inserted into the cavity such that the at least one spring-loaded bearing compresses to let the grooved rib pass and then releases to positively
15 lock the grooved rib to the cavity and the striking surface attachment to the putter head.

30. The golf putter of claim 22, wherein a tube with a slot is mounted on the striking surface attachment, the putter head is provisioned with a channel, and the mechanical fastener comprises a quick-turn fastener with a knob, wherein the tube
20 is inserted in the channel, the striking surface attachment is aligned with the putter head, and the quick-turn fastener is inserted into the tube and turned such that the knob engages the slot.

31. The golf putter of claim 22, wherein a threaded extension is mounted on the striking surface attachment, the putter head is provisioned with a channel, and the mechanical fastener comprises a cap nut, wherein the threaded extension is inserted in the channel, the striking surface attachment is aligned with the putter head, and the cap nut screws onto the threaded extension and tightens against the putter head.

32. The golf putter of claim 22, wherein a spring rod is mounted on the putter head, wherein a catch-and-release mechanism is mounted on the striking surface attachment, wherein the striking surface attachment is angled and placed against the putter such that the spring rod enters an opening of the catch-and-release mechanism, and wherein the striking surface attachment is twisted such that the catch-and-release mechanism locks with the spring rod and the striking surface attachment aligns with and positively locks to the putter head.

33. The golf putter of claim 22, wherein a spring-loaded catch-and-release mechanism is mounted in the putter head, wherein a rod is mounted on the striking surface attachment, and wherein the rod is angled and placed inside a free space in the spring-loaded catch-and-release mechanism, and wherein the striking surface attachment is twisted such that the rod locks onto the spring-loaded catch-and-release mechanism and the striking surface attachment aligns with and positively locks to the putter head.

34. The golf putter of claim 22, wherein a spring clip is mounted on the striking surface attachment, wherein the putter head contains a slot to receive the spring

clip, and wherein the spring clip compresses to pass through the slot and releases once through the slot to provide the positive lock.

35. The golf putter of claim 22, wherein a projection with a spring latch is provisioned on the striking surface attachment, wherein the putter head contains an opening to receive the projection, and wherein the spring latch retracts inside the projection to pass through the opening and releases once through the opening to provide the positive lock.

36. The golf putter of claim 22, wherein a flexible strap is mounted on the striking surface attachment, wherein the putter head contains an opening into which to receive the flexible strap and a post to retain the flexible strap, and wherein the flexible strap is fed into the opening and stretched over the post to provide the positive lock.

37. The golf putter of claim 22, wherein the striking surface attachment is toollessly replaceable.

38. A method for replacing a striking surface attachment connected by one or more fittings to a head of a golf club by a bond strong enough to eliminate looseness but weak enough to enable quick replacement, comprising the steps of:

- (a) breaking the bond provided by the one or more fittings;
- (b) removing the striking surface attachment from the head;
- (c) aligning a second striking surface attachment with the head; and
- (d) bonding the second striking surface attachment to the head with a second bond strong enough to eliminate looseness but weak enough to enable quick replacement.

39. The method of claim 38, wherein breaking the bond comprises gripping the striking surface attachment and pulling away from the head.

40. The method of claim 38, wherein breaking the bond comprises forcing the striking surface attachment away from the head with a golf tee.

41. The method of claim 38, wherein a golfer repeats steps (a) through (d) using different striking surface attachments.

42. The method of claim 38, wherein a golfer repeats steps (a) through (d) to adapt to varying playing conditions.

43. The method of claim 38, further comprising:

(e) additionally securing the striking surface attachment with an elongate connecting member.

44. The method of claim 43, wherein a golfer repeats steps (a) through (d) using different striking surface attachments and completes step (e) before using the golf club in competition.

45. The method of claim 38, wherein the one or more fittings are selected from the group consisting essentially of a magnetic field, a friction fit, and a mechanical fastener, and wherein the golf club is one of a putter, a wedge, a driver, a fairway wood, and an iron.

46. The method of claim 38, wherein the step of breaking the bond is completed by hand and without using tools.

47. A golf putter comprising:

(a) a putter head having a front face;

(b) a striking surface attachment having a striking surface, and a support member supporting the striking surface;

(c) one or more lock fittings that positively lock the striking surface attachment to the front face of the putter head; and

5 (d) an additional securing means for releasably securing the striking surface attachment to the front face of the putter head.

48. The golf putter of claim 47, wherein the additional securing means includes at least one passageway in the putter head and at least one opening in the striking surface attachment aligned with the passageway, and at least one elongate
10 connecting member positioned within the passageway and opening.

49. The golf putter of claim 47, wherein the one or more lock fittings include a magnetic portion of the front face and a metallic back plate on the support member, and wherein the magnetic portion and the metallic back plate create a magnetic field that positively locks the striking surface attachment to the putter head.

50. The golf putter of claim 49, wherein the striking surface attachment can be disconnected from the putter head when a force is applied to the striking surface attachment sufficient to overcome the magnetic field created between the magnetic portion and the metallic back plate.

51. The golf putter of claim 47, wherein the one or more lock fittings include a
20 metallic portion of the front face and a magnet connected to the support member, and wherein the metallic portion and the magnet create a magnetic field that positively locks the striking surface attachment to the putter head.

52. The golf putter of claim 51, wherein the striking surface attachment can be disconnected from the putter head when a force is applied to the striking surface attachment sufficient to overcome the magnetic field.

53. The golf putter of claim 47, wherein the one or more lock fittings include at least one magnet attached to the putter head front face, and a metallic back plate connected to the support member, and wherein the at least one magnet and the metallic back plate create a magnetic field that positively locks the striking surface attachment to the putter head.

54. The golf putter of claim 53, wherein the striking surface attachment can be disconnected from the putter head when a force is applied to the striking surface attachment sufficient to overcome the magnetic field.

55. The golf putter of claim 47, wherein the one or more lock fittings comprise a press-fit adaptor extending from the support member, and wherein the press-fit adaptor press-fits into an opening in the putter head and positively locks the striking surface attachment to the putter head.

56. The golf putter of claim 55, wherein the striking surface attachment can be disconnected from the putter head when a force is applied to the striking surface attachment sufficient to remove the press-fit adaptor from the opening.

57. The golf putter of claim 47, wherein the support member further comprises a rib configuration extending therefrom and a weight provided in the rib configuration.

58. The golf putter of claim 57, wherein the rib configuration is oval-shaped and is adjacent to a center portion of the support member.

59. The golf putter of claim 57, wherein the rib configuration is rectangular-shaped and is adjacent to a center portion of the support member.

60. The golf putter of claim 57, wherein the rib configuration begins at a center portion of the support member and extends along a length of the support member.

5 61. The golf putter of claim 57, wherein the rib configuration is I-shaped and is adjacent to a center portion of the support member.

62. The golf putter of claim 47, wherein the one or more lock fittings comprise a cavity provided in the front face, the cavity having a groove provided in its periphery, and a flexible rib provided on an outer periphery of the support member, and wherein the striking surface attachment positively locks to the putter head by force fitting the striking surface attachment into the cavity such that the flexible rib engages the groove.

63. The golf putter of claim 62, wherein the striking surface attachment can be disconnected from the putter head by applying a force to the striking surface attachment sufficient to remove the flexible rib from the groove.

64. The golf putter of claim 47, wherein the one or more lock fittings comprise a locking pin, at least one channel extending through the putter head in communication with a cavity provided in the putter head, and a channel provided through the support member, and wherein the striking surface attachment positively locks to the putter head by inserting the support member in the cavity and inserting the locking pin through the at least one channel of the putter head and the channel of the support member.

65. The golf putter of claim 64, wherein the striking surface attachment can be disconnected from the putter head via removal of the locking pin.

66. The golf putter of claim 64, wherein the locking pin is an elastomeric wedge.

67. The golf putter of claim 47, wherein the one or more lock fittings comprise a

5 notched center opening provided in the front face, and a spring-loaded bearing extending from the support member, and wherein the striking surface attachment positively locks to the putter head by engaging the spring-loaded bearing with the notched center opening.

68. The golf putter of claim 67, wherein the striking surface attachment can be disconnected from the putter head by applying a force to the striking surface attachment sufficient to disengage the spring-loaded bearing from the notched center opening.

69. The golf putter of claim 47, wherein the one or more lock fittings comprise a cavity with a spring-loaded bearing provided in the front face, and a grooved rib extending from the support member, and wherein the striking surface attachment positively locks to the putter head by engaging the spring-loaded bearing with the grooved rib.

70. The golf putter of claim 69, wherein the striking surface attachment can be disconnected from the putter head by applying a force to the striking surface attachment sufficient to disengage the spring-loaded bearing from grooved rib.

71. The golf putter of claim 47, wherein the one or more lock fittings comprise a tube having a slot, the tube extending from the support member, and a quick-turn fastener with a knob, and wherein the quick-turn fastener positively locks the

striking surface attachment to the putter head when inserted in the tube and twisted such that the knob engages the slot.

72. The golf putter of claim 47, wherein the additional securing means comprises a threaded tube extending from the support member, and a screw that releasably secures the striking surface attachment to the putter head by engaging its threads with the threaded tube.

73. The golf putter of claim 47, wherein the one or more lock fittings comprise a threaded extension extending from the support member, and a cap nut that positively locks the striking surface attachment to the putter head by engaging its threads with the threaded extension.

74. The golf putter of claim 47, wherein the additional securing means comprises a threaded extension extending from the support member, and a nut that releasably secures the striking surface attachment to the putter head by engaging its threads with the threaded extension.

75. The golf putter of claim 47, wherein the one or more lock fittings comprise a cavity provided in the front face, a spring rod connected to the cavity, and a catch-and-release mechanism connected to the support member, and wherein the striking surface attachment positively locks to the putter head by twisting and locking the catch-and-release mechanism on the spring rod.

76. The golf putter of claim 75, wherein the striking surface attachment can be disconnected from the putter head by turning the striking surface attachment to a position at which the catch-and-release mechanism is freed from the spring rod.

77. The golf putter of claim 47, wherein the one or more lock fittings comprise a spring-loaded catch-and-release mechanism provisioned in the putter head, and a rod extending from the support member, and wherein the striking surface attachment positively locks to the putter head by twisting and locking on the spring-loaded catch-and-release mechanism.

78. The golf putter of claim 77, wherein the striking surface attachment can be disconnected from the putter head by turning the striking surface attachment to a position at which the rod is freed from the spring-loaded catch-and-release mechanism.

79. The golf putter of claim 47, wherein the one or more lock fittings comprise a cavity in the front face having a tab, at least one slot provided through the front face, and a lip and at least one spring clip connected to the support member, wherein the striking surface attachment positively locks to the putter head by engaging the lip with the tab and force-fitting the at least one spring clip into the slot.

80. The golf putter of claim 79, wherein the striking surface attachment can be disconnected from the putter head by applying a force to the striking surface attachment sufficient to compress the spring clip and remove the spring clip from the slot and disengage the lip from the tab.

81. The golf putter of claim 47, wherein the one or more lock fittings comprise a grooved tube extending from the support member and a swell fastener, wherein the swell fastener positively locks the putter head to the striking surface attachment by being inserted into the grooved tube and actuated.

82. The golf putter of claim 47, wherein the one or more lock fittings comprise an opening provided in the putter head, and a projection extending from support member having spring latches, and wherein the striking surface attachment positively locks to the putter head by force-fitting the projection into the opening
5 such that the spring latches compress through the opening, release behind the opening, and engage a back portion of the putter head.

83. The golf putter of claim 82, wherein the striking surface attachment can be disconnected from the putter head by compressing the spring latches and disengaging the spring latches from the back portion of the putter head.

10 84. The golf putter of claim 47, wherein the one or more lock fittings comprise a cavity provided in the front face, slots provided through the putter head, posts on a back portion of the putter head, and flexible straps extending from the support member, and wherein the striking surface attachment positively locks to the putter head by inserting flexible straps in the slots and attaching the flexible straps to the
15 posts.

85. The golf putter of claim 84, wherein the striking surface attachment can be quickly disconnected from the putter head by detaching the flexible straps from the posts, and forcing the striking surface attachment away from the putter head.

20 86. The golf putter of claim 47, wherein the one or more lock fittings comprise a cavity provided in the front face, dovetail slots provided in the cavity, and opposite dovetail slots provided on the support member engageable with the dovetail slots, and wherein the striking surface attachment positively locks to the putter head by slidably engaging the dovetail slots with the opposite dovetail slots.

87. The golf putter of claim 86, wherein the striking surface attachment can be disconnected from the putter head by applying a force to the striking surface attachment sufficient to disengage the dovetail slots from the opposite dovetail slots.

88. The golf putter of claim 86, wherein the dovetail slots and the opposite dovetail slots comprise an elastomeric material.

89. The golf putter of claim 47, wherein the striking surface of the striking surface attachment is made from a material selected from the group consisting essentially of an elastomeric material, a non-elastomeric material, rubber, plastic, titanium, aluminum, and copper.

90. The golf putter of claim 47, wherein the striking surface attachment includes one of a tab, ridge, flange, and indentation, for gripping and separating the striking surface attachment from the putter head.

91. A golf club comprising:

(a) a shaft;

(b) a head permanently affixed to the shaft such that a destructive force is required to separate the head from the shaft;

(c) a striking surface attachment; and

(d) one or more fittings that positively lock the striking surface attachment to the head such that a force required to separate the striking surface attachment from the head is less than the destructive force.

92. The golf club of claim 91, wherein the one or more fittings are selected from the group consisting essentially of a magnetic field, a friction fit, and a mechanical fastener.

93. The golf club of claim 91, wherein the force required to separate the striking surface attachment from the head is greater than a force that joins, but does not firmly fix, the striking surface attachment to the head.

94. The golf club of claim 91, wherein the golf club is one of a putter, a wedge, a driver, a fairway wood, and an iron.

95. A golf putter striking surface attachment comprising:

(a) a striking surface; and

(b) a positive lock receiver that cooperates with a lock fitting to positively

lock the golf putter striking surface attachment to a golf putter head.

96. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a magnetic field and the positive lock receiver is a metallic back plate associated with the striking surface.

97. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a magnetic field and the positive lock receiver is a magnet associated with the striking surface.

98. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a friction fit and the positive lock receiver comprises a flexible rib on the striking surface attachment.

99. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a friction fit and the positive lock receiver comprises dovetail slots provisioned on the striking surface attachment.

100. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a friction fit and the positive lock receiver comprises a member shaped to accept a lap piece.

101. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a mechanical fastener and the positive lock receiver comprises a press-fit adaptor.

102. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a mechanical fastener and the positive lock receiver comprises a lock pin channel.

103. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a mechanical fastener and the positive lock receiver comprises a spring-loaded bearing.

104. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a mechanical fastener and the positive lock receiver comprises a grooved rib shaped to accept a spring-loaded bearing.

105. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a mechanical fastener and the positive lock receiver comprises a threaded extension.

106. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a mechanical fastener and the positive lock receiver comprises a catch-and-release mechanism.

5 107. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a mechanical fastener and the positive lock receiver comprises a rod that cooperates with a spring-loaded catch-and-release mechanism.

108. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a mechanical fastener and the positive lock receiver comprises a spring clip.

10 109. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a mechanical fastener and the positive lock receiver comprises a spring latch.

15 110. The golf putter striking surface attachment of claim 95, wherein the lock fitting is a mechanical fastener and the positive lock receiver comprises a flexible strap.

111. The golf putter striking surface attachment of claim 95, further comprising one of a tab, ridge, flange, and indentation, for gripping and separating the striking surface attachment from the putter head.

112. A golf putter comprising:

- 20 (a) a putter head;
- (b) a striking surface attachment; and

(c) a means for providing a positive lock of the striking surface attachment to the putter head such that the striking surface attachment is firmly fixed without looseness and is quickly replaceable.

113. The golf putter of claim 112, wherein the means for providing a positive lock is one or more magnets provisioned between the striking surface attachment and the putter head.

114. The golf putter of claim 112, wherein the means for providing a positive lock is a cavity in the putter head with a grooved periphery and a flexible rib on the striking surface attachment adapted to engage the grooved periphery in a friction fit.

115. The golf putter of claim 112, wherein the means for providing a positive lock is a channel in the putter head, a grooved tube on the striking surface attachment adapted to engage the channel, and a swell fastener adapted to engage the grooved tube in friction fit.

116. The golf putter of claim 112, wherein the means for providing a positive lock is one or more dovetail slots provisioned on the striking surface attachment, and one or more opposite dovetail slots provisioned on the putter head and adapted to engage the one or more dovetail slots in a friction fit.

117. The golf putter of claim 112, wherein the means for providing a positive lock is a mechanical fastener.

118. The golf putter of claim 112, wherein the striking surface attachment is toollessly replaceable.

119. A golf club comprising:

- (a) a head;
- (b) a striking surface attachment; and
- (c) one or more lock fittings that provide a positive lock of the striking

surface attachment to the head such that the striking surface attachment is firmly
5 fixed without looseness and is quickly replaceable.

120. The golf club of claim 119, wherein the golf club is one of a putter, a wedge, a driver, a fairway wood, and an iron.

121. The golf club of claim 119, wherein the one or more lock fittings firmly fix the striking surface attachment without looseness while the golf club is used to strike a
10 ball.

122. The golf club of claim 119, wherein the golf putter further comprises an additional securing means that contributes to the positive lock.

123. The golf club of claim 122, wherein the additional securing means comprises at least one passageway in the head and at least one opening in the striking surface attachment aligned with the passageway, and at least one elongate connecting
15 member positioned within the at least one passageway and the at least one opening.

124. The golf club of claim 119, wherein the one or more lock fittings comprise a primary lock fitting that provides the positive lock and a secondary lock fitting that contributes to the positive lock and retains and aligns the striking surface

20 attachment in the head before the primary lock fitting provides the positive lock.

125. The golf club of claim 119, wherein the positive lock enables removal and replacement of the striking surface attachment by hand and without tools.

126. The golf club of claim 119, wherein a magnetic field provides the positive lock.

127. The golf club of claim 119, wherein a friction fit provides the positive lock.

128. The golf club of claim 119, wherein a mechanical fastener provides the
5 positive lock.

129. • A golf putter comprising:

(a) a putter head having a face;

(b) a first magnet attached to the face of the putter head;

(c) a striking surface attachment having a second magnet,

10 wherein the first magnet and second magnet bond the striking surface

attachment to the putter head.

130. • The golf putter of claim 129, wherein the first magnet and second magnet
positively lock the striking surface attachment to the putter such that the striking
surface attachment is firmly fixed without looseness and is quickly replaceable.

15 131. • The golf putter of claim 129, wherein the putter head comprises a metal core
having the face to which the first magnet is attached, and a shell that is molded
over an entire surface of the metal core except for the face.

132. The golf putter of claim 131, wherein the shell is made of Surlyn™.

133. • The golf putter of claim 131, wherein the putter head further comprises
20 fasteners that join the first magnet, the metal core, and the shell together.

134. • The golf putter of claim 133, wherein the fasteners extend out of the first
magnet to engage openings in the striking surface attachment.

135. The golf putter of claim 129, wherein the striking surface attachment includes a support member to which the second magnet is attached, and a striking surface molded onto the support member on a face of the support member opposite the second magnet.

5 136. The golf putter of claim 135, wherein the striking surface includes strips that align with grooves in the support member.

137. The golf putter of claim 135, wherein the striking surface includes one of a tab, ridge, flange, and indentation, for gripping and separating the striking surface attachment.

10 138. The golf putter of claim 129, wherein the putter head includes an indentation for gripping and separating the striking surface attachment.

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